

Parts Bulletin

Bulletin #: PB2026-02-002
Date: 2/26/2026
Product: BR18/20SPS-7 Stand Up Reach Lifts
Subject: Tri-Line Hose Replacement


DBNA-MH Parts has found that there is a quality issue regarding the tri-line hose assemblies offered as replacements for the lines that run through the masts of the BR18/20SP-7 stand up reach lift machines. We are actively pursuing a resolution to get the assemblies made that are the correct length and quality expected for our OEM parts. While this is being developed we are no longer going to offer the old hoses that were available and are instead going to provide this bulletin with information on what parts are needed to make the hoses to the correct length as the hoses on the machine when it left the factory, as well as how to get the correct die needed to have the couplings crimped through a local supplier.

For each hose assembly you will need:

- 420105-01487 triline hose
 - * cut to the length indicated on the chart based on the MFH of your machine
 - * Primary indicates the hose that goes over the primary (center) cylinder of the machine, Secondary indicates the hose that goes over the Secondary (side) cylinder of the machine
- 430210-00490 Coupling (x4)
- For the harness you can either reuse the harness that is in current assembly or order a new harness listed on the chart.

In order to crimp the couplings onto the two outside hoses the shop will need the correct die for the couplings. Please have the shop visit the [Parker Crimpsource website](#) to determine the correct die for their specific machine, which they would select in the first drop menu, and then choose the following options.

- Hose style = 55LT
- Coupling style = 56
- Size = 4

Parker
Crimpsource 

[Crimp Decal](#)
[Crimp Decal-GlobalCore](#)
[Current Manual](#)
[Past Manuals](#)

Crimpsource Online is your source for all information on Parker crimpers. Begin by selecting your crimp machine, hose style and coupling style. Press the Search button to see those specs. To Reset your list and start over, press the Reset button.

Machine: **Hose Style:** **Coupling Style:** **Size:**
 Check to see all Dimensions in Metric format

See the Parker Safety Guide and the Offer for Sale for crimping and safety information.

Create Your Own Custom Decal - [Click Here](#)

For European Parts - [Click Here](#)



MFH (mm)	Mast ARR.	Position	Bulk Hose Length	Harness
5030	620204-09420	Primary	2040	310207-06636
		Secondary	2865	310207-06637
5330	620204-09421	Primary	2140	310207-06638
		Secondary	3055	310207-06639
6100	620204-04408	Primary	2460	310207-06640
		Secondary	3700	310207-06641
6430	620204-06265	Primary	2565	310207-06642
		Secondary	3910	310207-06643
6550	620204-04409	Primary	2605	310207-06642
		Secondary	3990	310207-06643
6890	620204-04410	Primary	2705	310207-06644
		Secondary	4205	310207-06645
7340	620204-04411	Primary	2925	310207-06646
		Secondary	4645	310207-06647
7610	620204-04412	Primary	3015	310207-06650
		Secondary	4820	310207-06651
8075	620204-04413	Primary	3245	310207-06652
		Secondary	5275	310207-06653

Please contact dbna.mhparts@doosan.com if you have any questions regarding this bulletin.